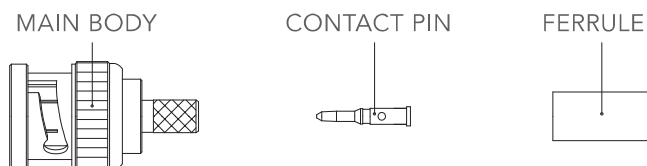


+ INDEX

E CABLE ASSEMBLY INSTRUCTIONS-CRIMP/CRIMP

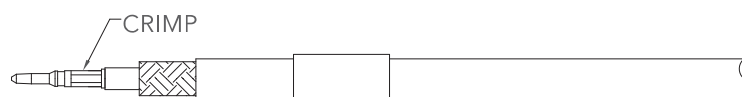
STEP 1.



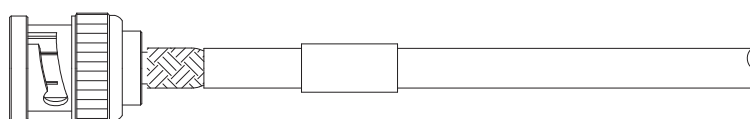
STEP 2.



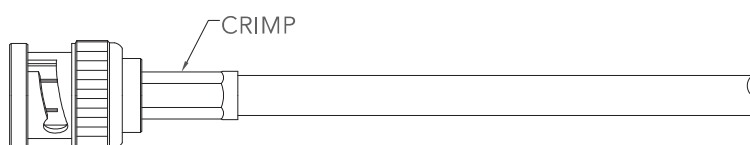
STEP 3.



STEP 4.



STEP 5.



STEP 1 ➤ All parts of the connector are shown. A crimp tool is necessary to complete the termination.

STEP 2 ➤ Strip the inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in drawing.

STEP 3 ➤ Insert inner conductor into the CONTACT PIN and crimp it with the crimp tool as shown. Then slide the FERRULE onto cable.

STEP 4 ➤ Insert the MAIN BODY into braid and dielectric.

STEP 5 ➤ Slide the FERRULE over braid and crimp it with the crimp tool as shown.